

# LITHIUM-ION BATTERIES

## INVALIDATION CASE STUDY



### INTRODUCTION TO THE PATENT IN QUESTION

The patent being challenged claimed a composition useful for lithium-ion batteries comprising discrete carbon nanotubes, crystals of lithium-ion active material, wherein the discrete carbon nanotubes have an aspect ratio of 10 to 400 and oxidation levels from 4% to 20% by weight of the carbon nanotube. The patent holder argued that this combination of features with specific aspect ratio and degree of oxidation represented a significant advancement over existing lithium battery technologies.

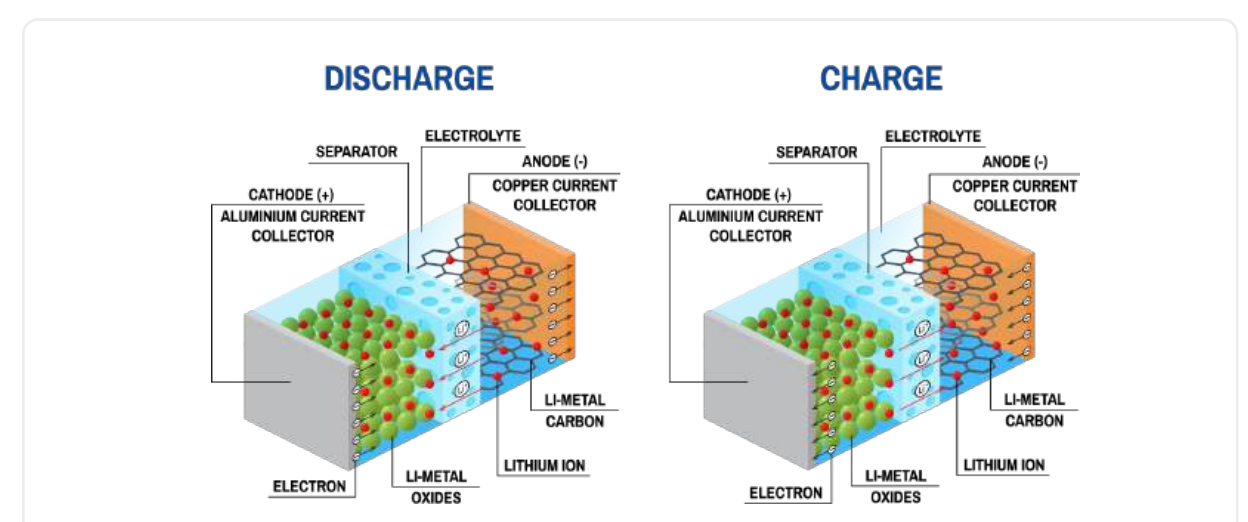
Our goal was to invalidate the patent by identifying prior art that either explicitly described these features or implicitly suggested them through a combination of references, thereby challenging its novelty and non-obviousness.

### THE CHALLENGE: PROVING LACK OF NOVELTY

The patent's novelty hinged on two key features:

- ▶ The discrete carbon nanotubes have an aspect ratio of 10 to 400.
- ▶ The discrete carbon nanotubes have oxidation levels from 4% to 20% by weight of the carbon nanotube.

To invalidate the patent, we needed to demonstrate that these features were either already disclosed in prior art or could be derived through a combination of existing technologies.





## INITIAL SEARCH STRATEGY

🔍 Commencing our analysis, we conducted a thorough examination of the subject patent, exploring its abstract, background, scope of invention, detailed description, provided examples, and accompanying images.

🔍 We conducted a comprehensive examination of the file wrapper, encompassing office actions, initial claims, amended claims, examiner's requisitions, non-final rejections, and the results cited by the examiner. Additionally, we considered the arguments and amendments put forth by the applicant.

🔍 Following this, we carefully examined the examiner's search strategy and the notice of allowance to gain a precise understanding of which specific points required accurate & informed searching.

🔍 After gaining a solid understanding of the intricacies of the invention and thoroughly examining its specific or innovative aspects through the file wrapper, we proceeded to commence the search process.

🔍 Throughout our search, we employed fundamental procedures to acquire a comprehensive understanding of the invention, identifying pertinent keywords along with their synonyms and technical equivalents.

🔍 Before beginning our search process, we initially made an exclusion list consisting of prior art that should not be a part of our shortlisted references, which includes known citations of the present invention, their family members, and the family members of the subject patent.

🔍 Initial searches using keywords like "lithium batteries," "discrete carbon nanotubes," and "aspect ratio" and performed keyword-based search with different combinations of keywords

## PATENT DATABASES

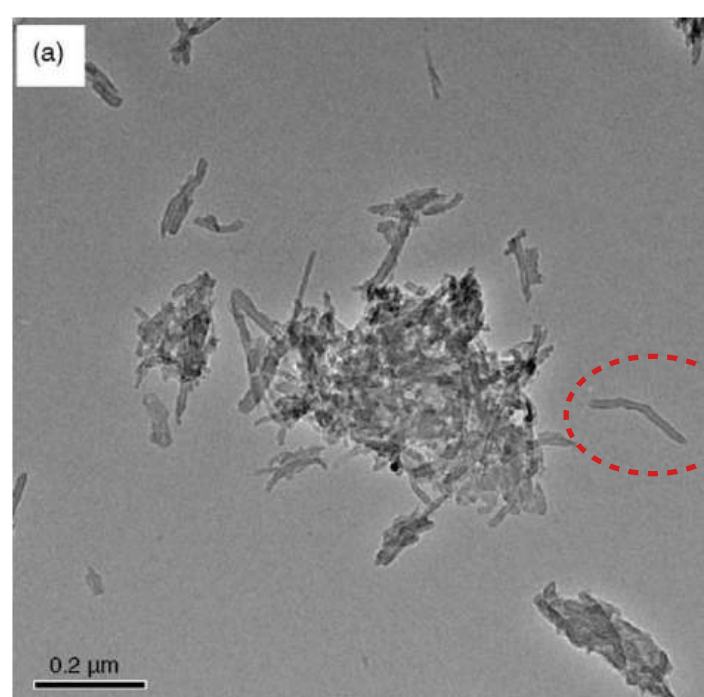
▶ Paid & free patent databases, such as Orbit, Patsnap, Google Patents, United States Patent and Trademark Office (USPTO), European Patent Office (EPO), etc.

▶ Non-patent databases, such as Google, ScienceDirect Google Scholar, ACS, Research Gate, Springerlink, Osti.Gov, Wiley Online Library, Pubmed, Google Books, etc.

▶ Explored native databases, such as Chinese Patent Databases (CNIPA), and Japanese Patent Databases, such as J-PLAT PAT, J-STAGE, The Japan Foundation Japanese Language Center, KJC Korea Journal Central, and East View Information Services. etc.

## CHALLENGES WE FACED

► **Aspect Ratio:** The prior arts we initially encountered were lithium-ion batteries with multi wall carbon nanotubes. However, no such references disclosed carbon nanotubes having an aspect ratio of 10 to 400.



Transmission electron micrographs of MWNTs ball-milled for 60 min.

source: <https://sci-hub.se/https://doi.org/10.1016/j.jpowsour.2005.08.024>

## REFINED SEARCH STRATEGY

We further refined our search by applying different relevant logic to get better results:

► **Broader terminology:** We included terms that can cover the invention in a broader aspect, like “length and diameter of Carbon nanotubes,” to capture alternative phrasing.

► **Combining Keywords and Classes:** Used classes like Y10S977/742 (Carbon nanotubes, CNTs), Y02E60/10 (Energy storage using batteries), and Y10S977/948 (Energy storage/generating using nanostructure, e.g., fuel cell, battery) and performed a keyword-based search using terms like “aspect ratio,” “length,” and “diameter”.

► **Global Prior Art:** Included patents and applications from Japan, South Korea, and China to uncover region-specific innovations. We even looked for jurisdiction-specific patent databases.

► **Assignee Analysis:** Focused on companies working on lithium-ion batteries and performed assignee-based search.

► **Inventor Analysis:** Investigated prolific inventors in battery and electrode design, particularly those with expertise in lithium-ion batteries. Traced their patent portfolios and publications to uncover overlooked references, including prototypes or experimental designs.

► **Combination Analysis:** Evaluated initially shortlisted patents to check whether any combination of prior arts is possible on common grounds.

## BREAKTHROUGH FINDINGS

The refined search uncovered critical prior art that, when combined, disclosed all features of the patented invention.

### Prior Art 1:

The prior art discloses the effects of ball-milling on Li insertion as anode into individual multi-walled carbon nanotubes (MWNTs). The individual multi-carbon nanotube has a length of over 10μm & a diameter of about 10–20 nm.



Later on, the article mentioned the average length of the MWNTs is reduced to about 0.2  $\mu\text{m}$  after ball milling for 60 min (i.e., equivalent to a 10 to 20 aspect ratio by applying the formula aspect ratio = length of a particle divided by its diameter).

By applying this formula, the aspect ratio comes under the broad range of aspect ratios disclosed in the subject patent, i.e., 10-400. Also, the cited reference discloses that the oxygen content in surface functional groups of purified MWNTs is about 0.6937 to 8.0720.

### Prior Art 2:

The prior art discloses lithium-ion batteries, LBLMWNTs, and a litigated  $\text{Li}_4\text{Ti}_5\text{O}_{12}$  (LTO) negative electrode. The length of MWCT Wranges from approximately 1 to 20nm, and the outer diameter is 15+5 nm of a multi-wall carbon nanotube (i.e., the aspect ratio of MWNT is likely to be between 20 and 66), with an oxygen content of 10.6%.

## OUTCOME AND IMPACT

► **Novelty Invalidated:** References themselves and also the combination of references demonstrated that the discrete carbon nanotubes used in lithium-ion batteries with an aspect ratio of 10 to 400 and oxidation levels from 4% to 20% by weight of the carbon nanotube were not novel.

► **Inventor Credibility:** The inventor's prior work established that discrete carbon nanotubes used in lithium-ion batteries with an aspect ratio of 10 to 400 and oxidation levels from 4% to 20% by weight, were an obvious extension of existing solutions, weakening the patent's "non-obviousness" argument.



## CONCLUSION

Overall, the identified references cover all the claim elements of the composition used in lithium-ion batteries comprising discrete carbon nanotubes, crystals of lithium-ion active material, wherein the discrete carbon nanotubes have an aspect ratio of 10 to 400 and oxidation levels from 4% to 20% by weight of the carbon nanotube. This invention is an extension of existing work, lacking novelty. This case demonstrates the power of a multifaceted patent search strategy in challenging the validity of a patent. Such efforts ensure patents drive genuine innovation rather than stifle competition, promoting a dynamic technological landscape.